


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4634-041	FWD, CENTER CEILING PANEL ASSY
2	1	D4634-1	FWD, CENTER CEILING PANEL
3	1	D4645-1	NO SMOKING & FASTEN BELT SYMBOLS
4	6	D4647-1	SCREW
5	6	D4648-1	RETAINER WASHER
6	6	D4664-041	SPACER ASSEMBLY
7	6	AN970-3	WASHER
8	4	MS20426AD3-3	RIVET
9	2	MS21059L3	ANCHOR NUT

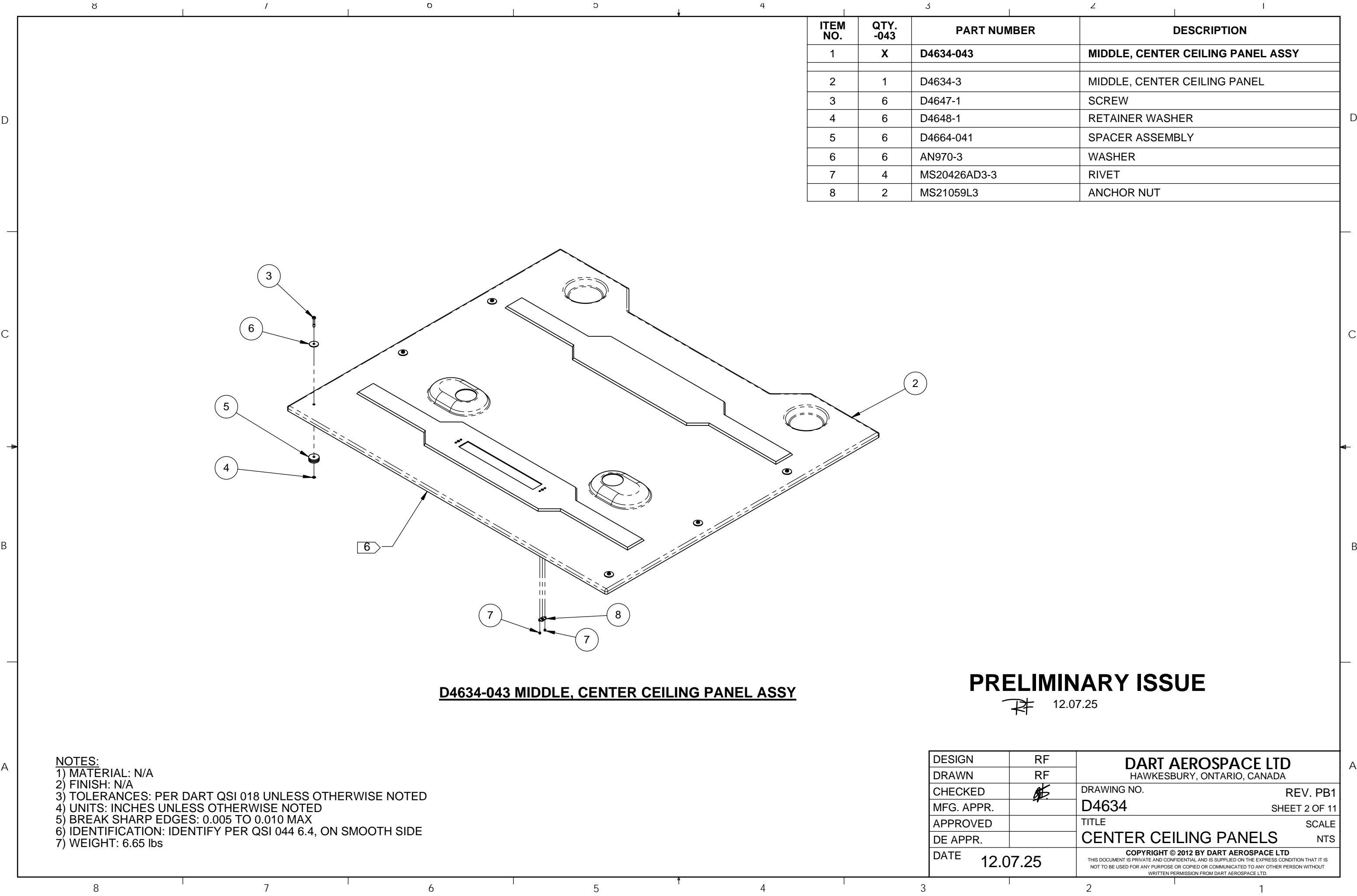
D4634-041 FWD, CENTER CEILING PANEL ASSY

PRELIMINARY ISSUE

 12.07.25

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE
7) WEIGHT: 6.45 lbs

PB1	REDESIGN	RF	12.07.25
A	NEW ISSUE	RF	12.04.04
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D4634	SHEET 1 OF 11
APPROVED		TITLE	SCALE
DE APPR.		CENTER CEILING PANELS	NTS
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ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4634-043	MIDDLE, CENTER CEILING PANEL ASSY
2	1	D4634-3	MIDDLE, CENTER CEILING PANEL
3	6	D4647-1	SCREW
4	6	D4648-1	RETAINER WASHER
5	6	D4664-041	SPACER ASSEMBLY
6	6	AN970-3	WASHER
7	4	MS20426AD3-3	RIVET
8	2	MS21059L3	ANCHOR NUT

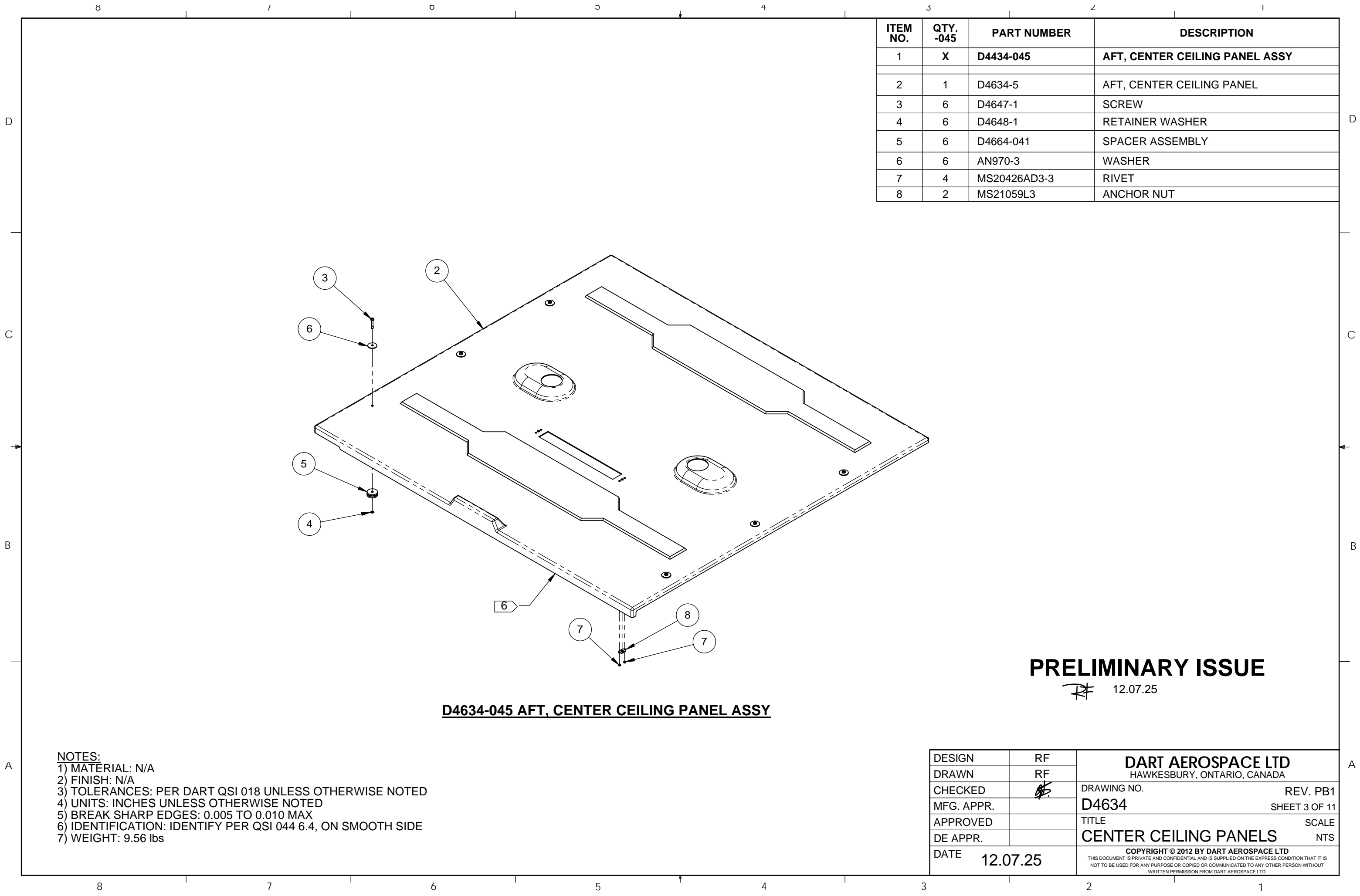
D4634-043 MIDDLE, CENTER CEILING PANEL ASSY

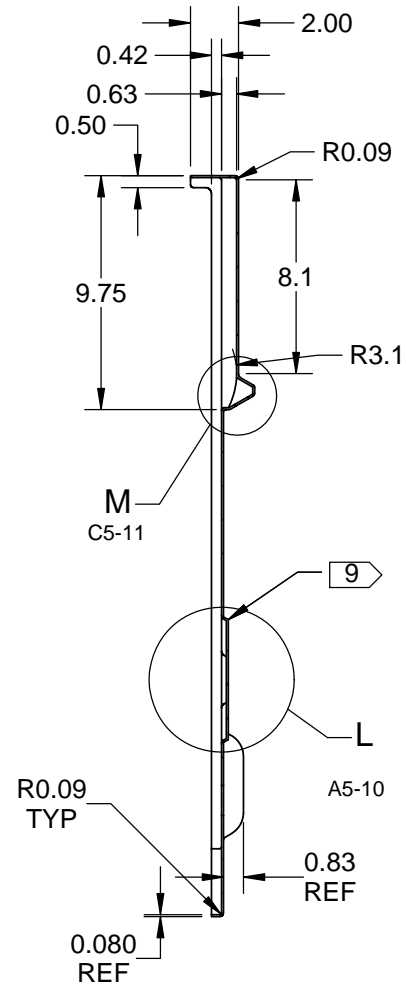
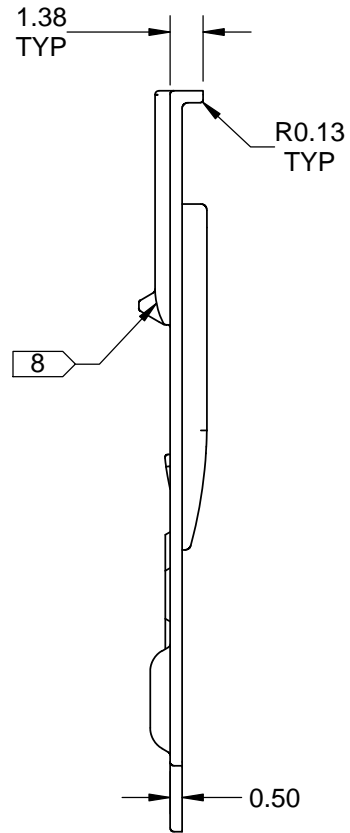
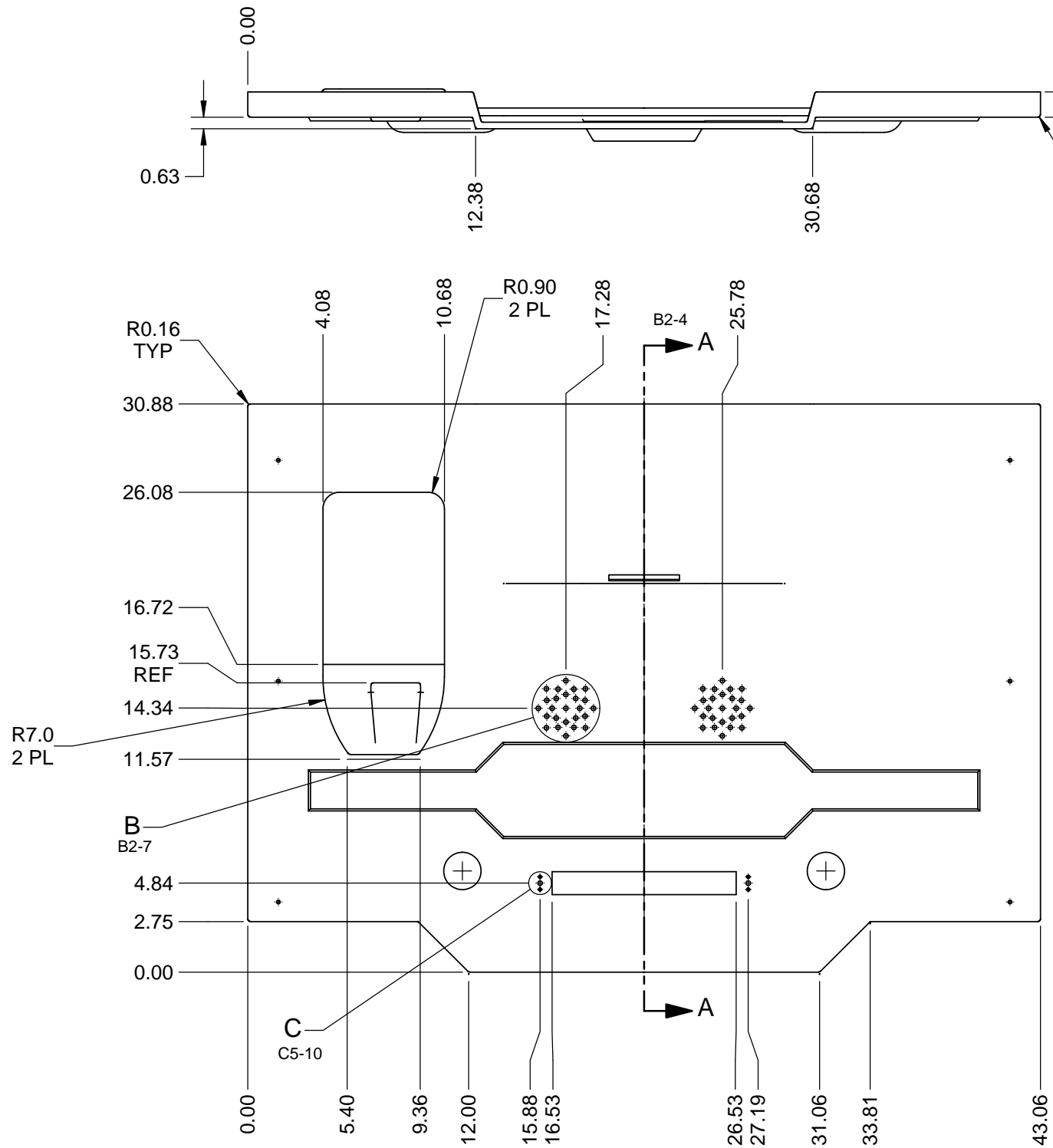
PRELIMINARY ISSUE

RF 12.07.25

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE
 - 7) WEIGHT: 6.65 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	RF	DRAWING NO. REV. PB1
MFG. APPR.		D4634 SHEET 2 OF 11
APPROVED		TITLE SCALE
DE APPR.		CENTER CEILING PANELS NTS
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SECTION A-A C6-4

PRELIMINARY ISSUE

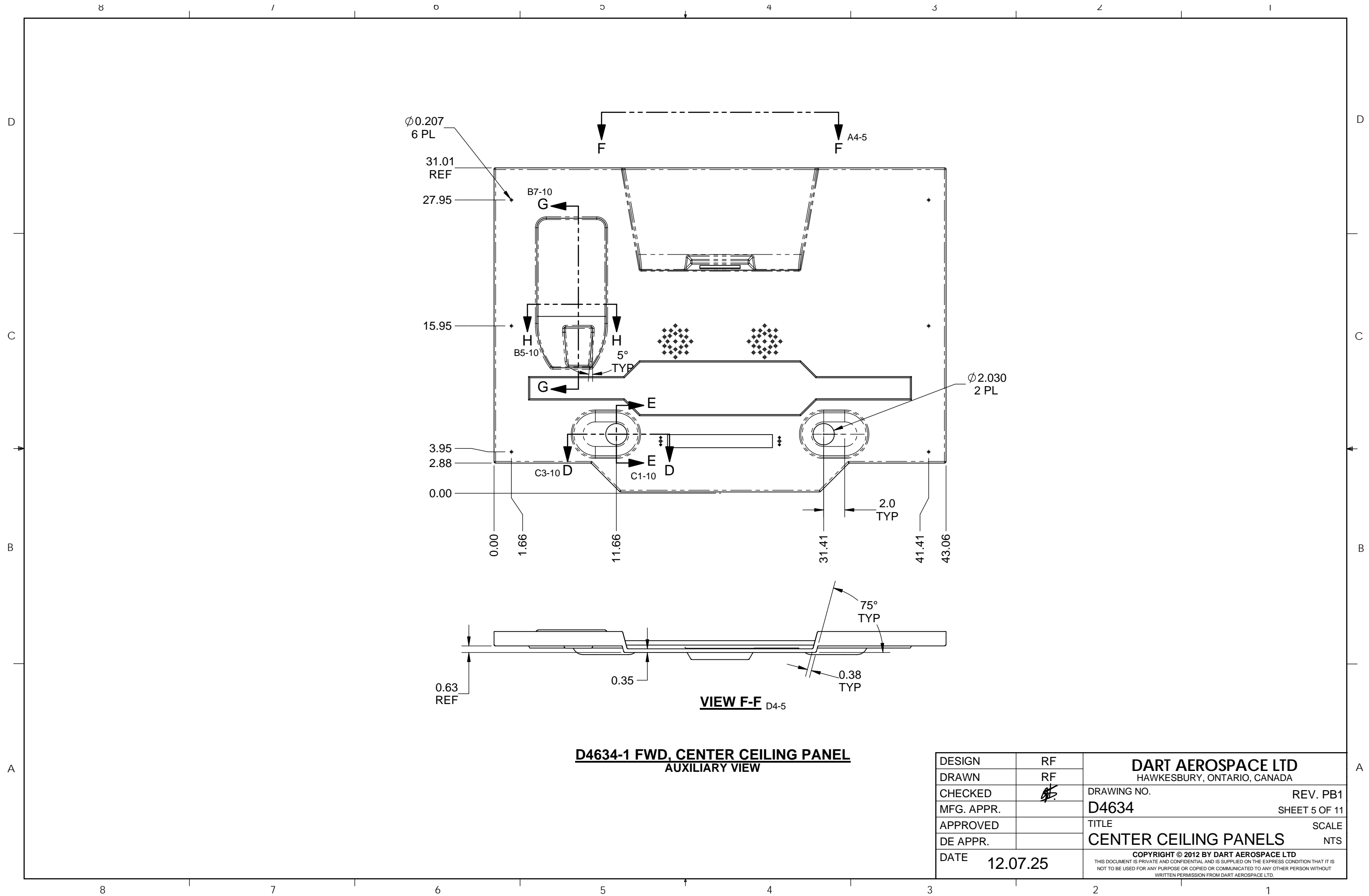
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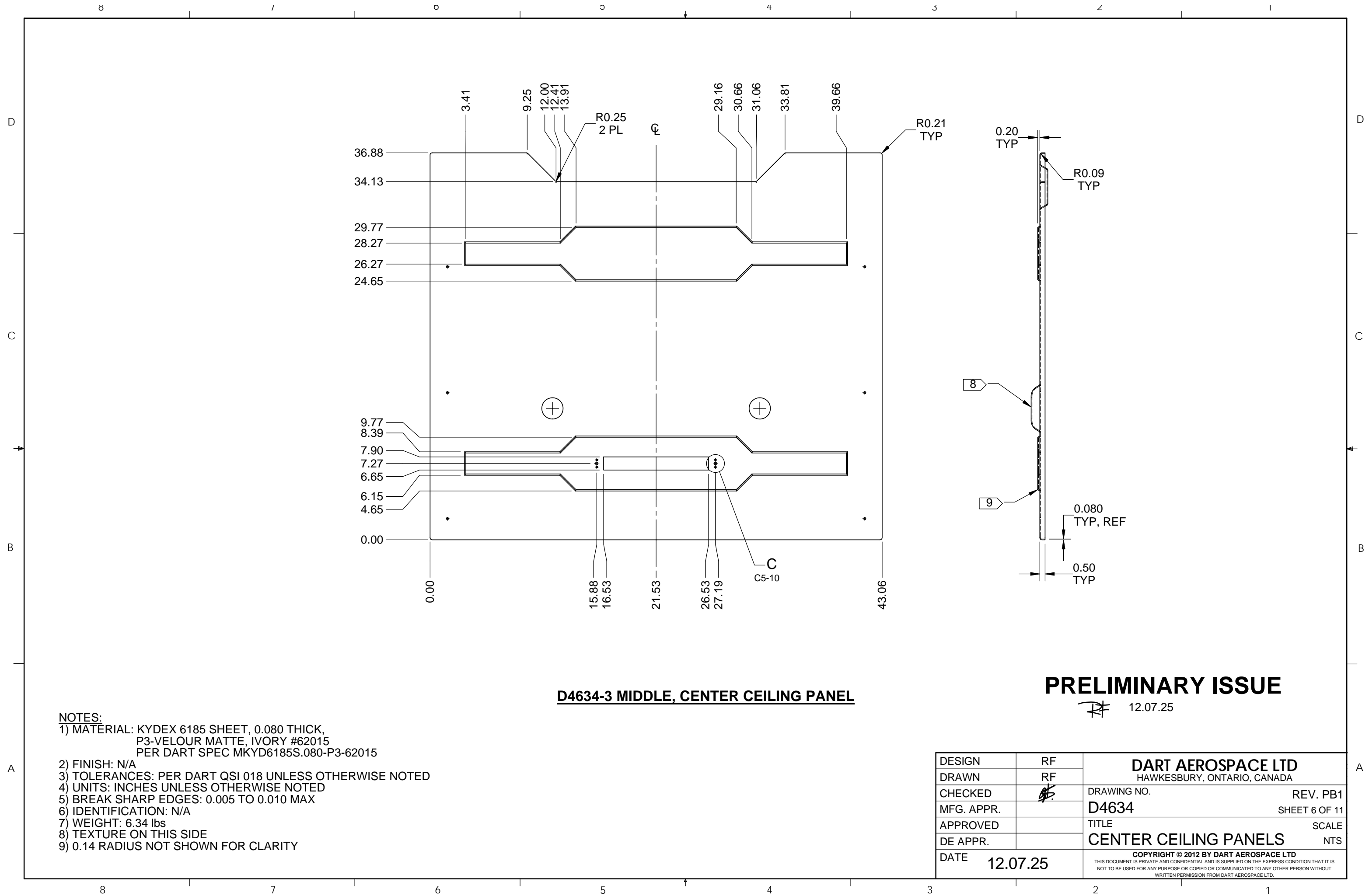
NOTES:
1) MATERIAL: KYDEX 6185 SHEET, 0.080 THICK,
P3-VELOUR MATTE, IVORY #62015
PER DART SPEC MKYD6185S.080-P3-62015

2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 7.30 lbs
8) TEXTURE ON THIS SIDE
9) 0.14 RADIUS NOT SHOWN FOR CLARITY

D4634-1 FWD, CENTER CEILING PANEL

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. PB1
MFG. APPR.		D4634	SHEET 4 OF 11
APPROVED		TITLE	SCALE
DE APPR.		CENTER CEILING PANELS	NTS
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D4634-3 MIDDLE, CENTER CEILING PANEL

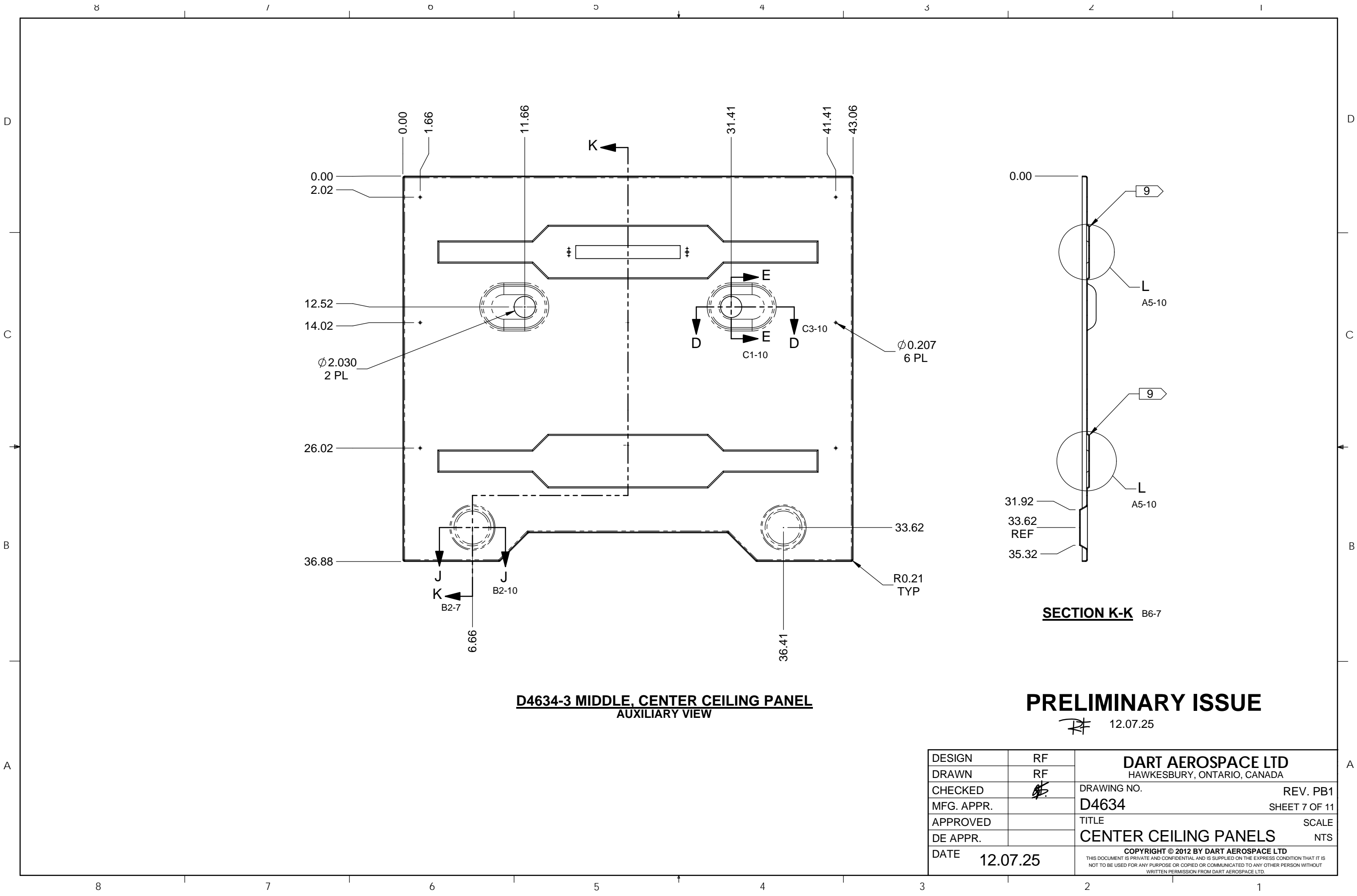
PRELIMINARY ISSUE

12.07.25

NOTES:

- 1) MATERIAL: KYDEX 6185 SHEET, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 PER DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 6.34 lbs
- 8) TEXTURE ON THIS SIDE
- 9) 0.14 RADIUS NOT SHOWN FOR CLARITY

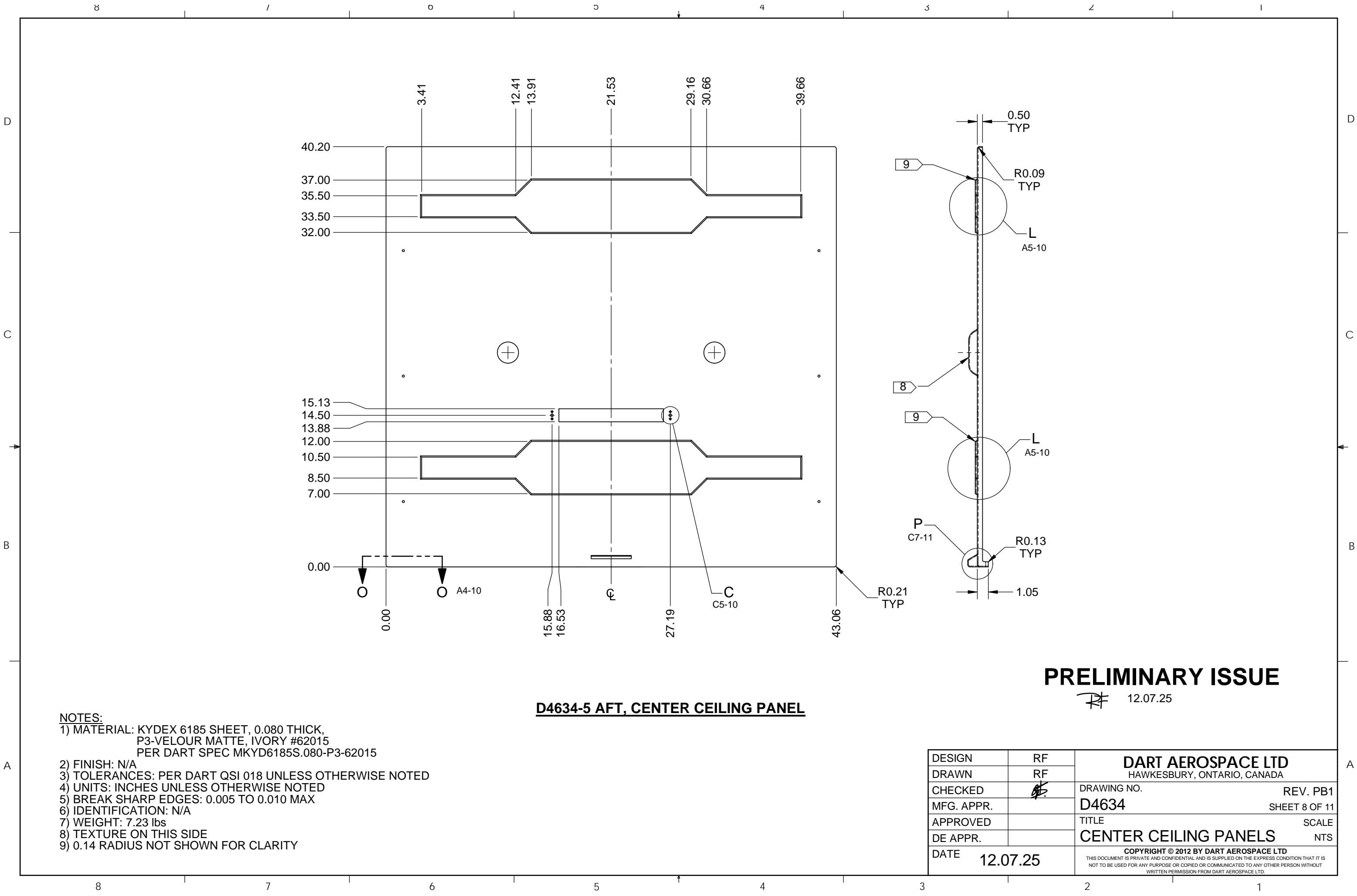
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D4634	SHEET 6 OF 11
APPROVED		TITLE	SCALE
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MFG. APPR.		TITLE CENTER CEILING PANELS	SCALE NTS
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DE APPR.			
DATE	12.07.25		



NOTES:

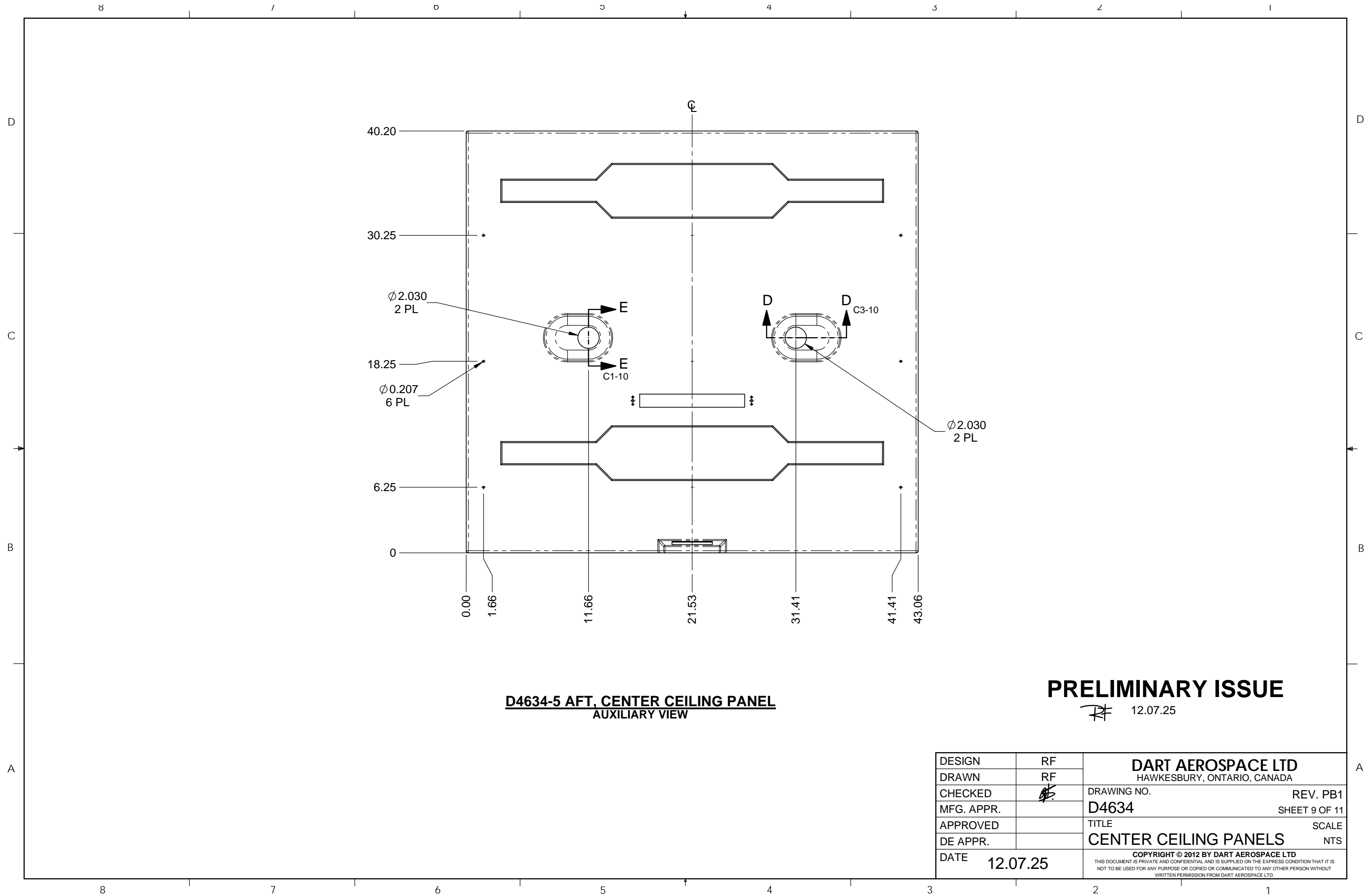
- 1) MATERIAL: KYDEX 6185 SHEET, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 PER DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 7.23 lbs
- 8) TEXTURE ON THIS SIDE
- 9) 0.14 RADIUS NOT SHOWN FOR CLARITY

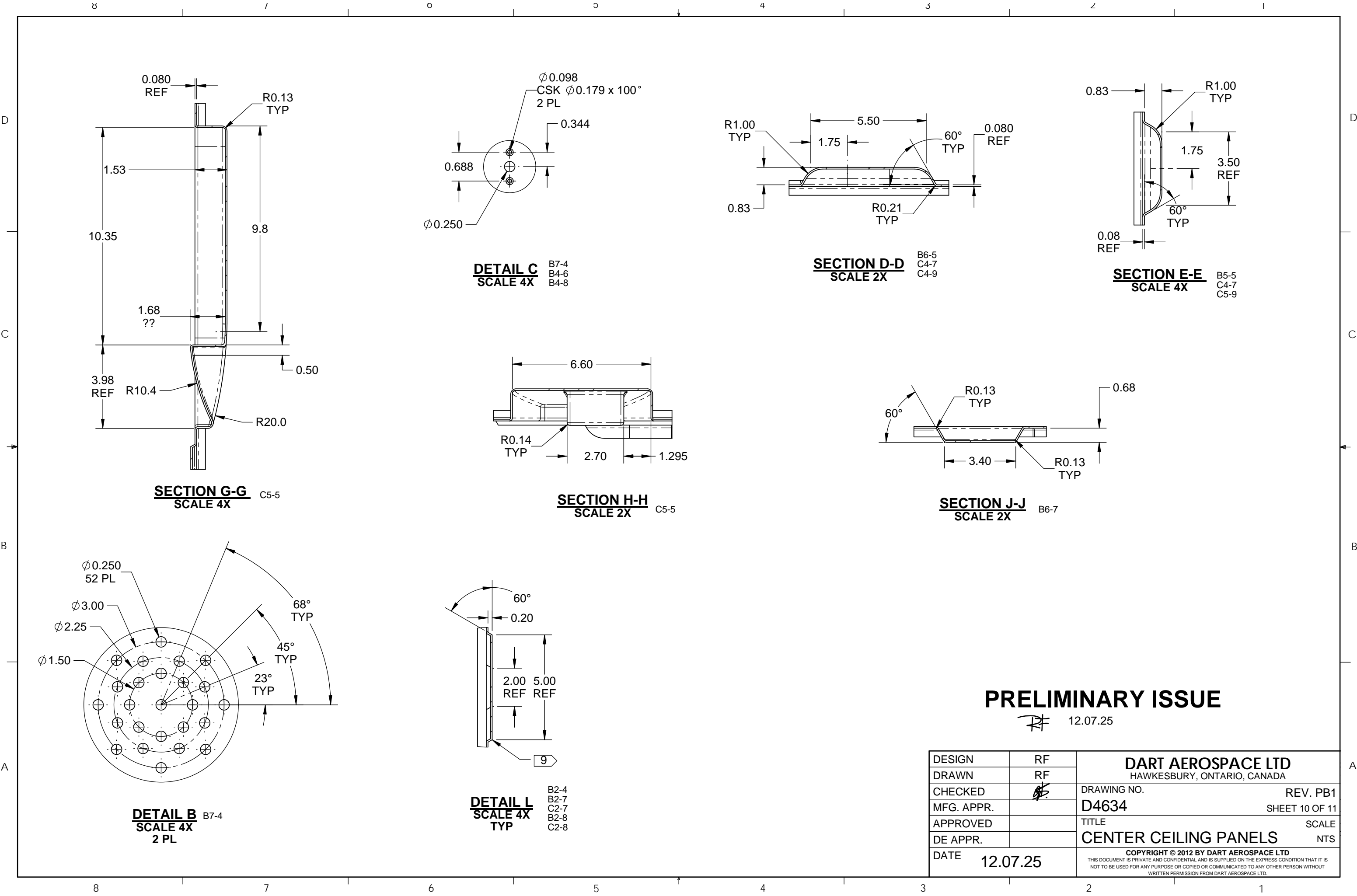
D4634-5 AFT, CENTER CEILING PANEL

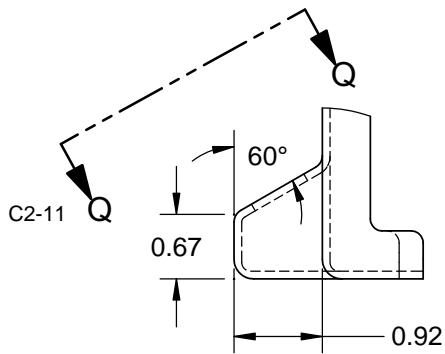
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DE APPR.			
DATE	12.07.25		

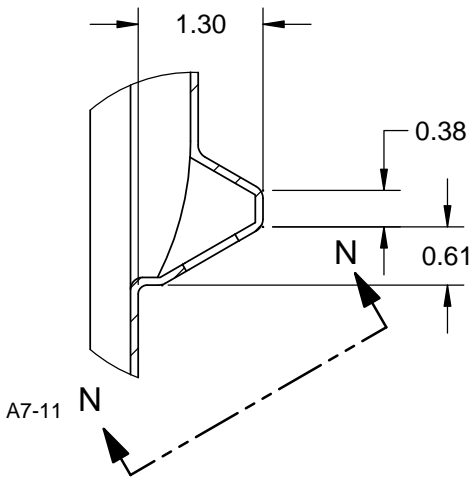






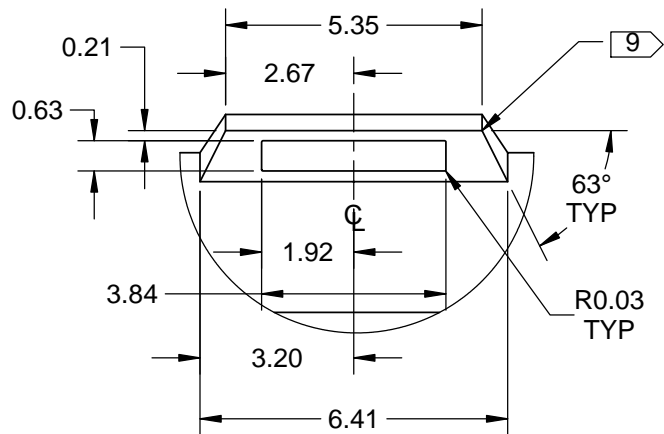
DETAIL P
SCALE 2X

B3-8



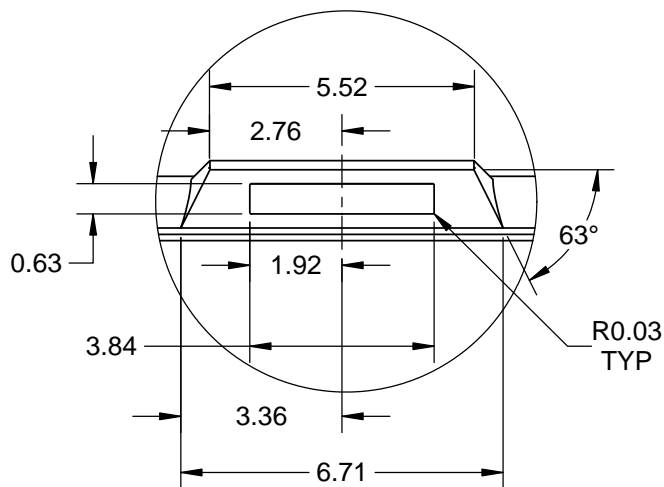
DETAIL M
SCALE 2X

C3-4



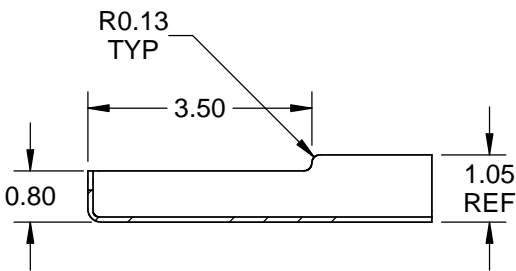
DETAIL Q
SCALE 0.5X

D8-11



DETAIL N
SCALE 0.5X


C5-11




SECTION O-O
SCALE 1.3X

B6-8

PRELIMINARY ISSUE

 12.07.25

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CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D4634	SHEET 11 OF 11
APPROVED		TITLE	SCALE
DE APPR.		CENTER CEILING PANELS	NTS
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